



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5479-1
Job Sheet 204287

Part No: D5479-1 **Job Qty:** 10 pcs
Part Name: Door Prop

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 12/5/19 **Job Tracking No:**
Due Date: 12/18/19 **Created By:** Chantal Lavoie
Type: Stock **Description:**
Note: DWG REV A IPP Rev A 17.05.26 New Issue DP Verify by DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs	12/18/19	12/18/19	0.00	0.00	Purchasing - 1		DP DEC 16 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	10 pcs	12/18/19	12/18/19	0.00	0.00	Packaging 2 - 1 - B4B		DP DEC 16 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S240891

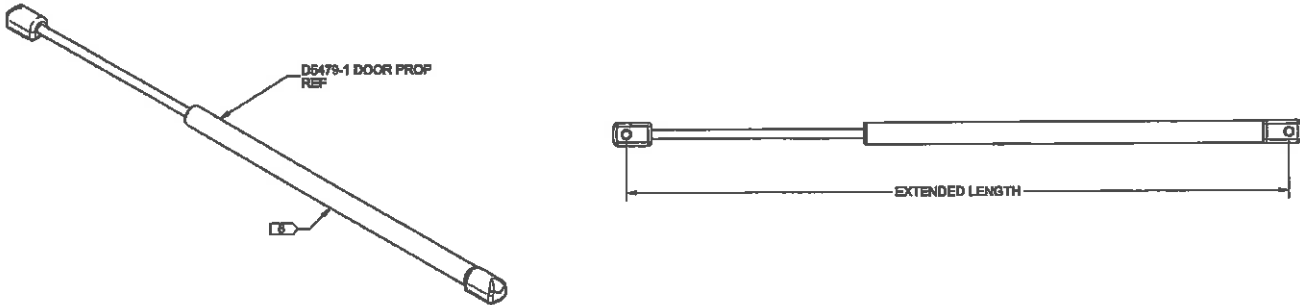


Part: D5479-1
Job No: 204287
Serial No/Batch: S240891
Revision:
Inspector:
Exp Date:
Instructions: Various STC's **Date:** 12/16/19

				B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	10 pcs	12/18/19	0.00 0.00	QC 6 - 9	DAS
				QC 6 - 68	JAN 08 2020
				QC 6 - 61	9-89
				QC 6 - 40	
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	10 pcs	12/18/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	

				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	DAS 84 9-89 ST365
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	10 pcs	12/18/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 100 - Issue P/O: Possible supplier: LS Technologies Supplier P/N: B8-154-382-050N ** Material					
Descriptions: release note is required**					
110 - Receive & Inspect for Damage & Mat'l Certs - Ensure Material Release Note is attached					
120 - QC6- All purchased or subcontracted products - Inspect as per DWG. CHECK LBS.					
130 - Identify as per dwg & Stock Location:					
140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
B8-154-382-050N	Gas Spring D5479-1	10 pcs (1 ea)	100-Purchasing	8270862	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	B8-154-382-050N	10	0	0	
Part Specifications					
Specifications could not be found.					

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	STROKE (mm/in)	EXTENDED LENGTH (mm/in)	FORCE (N/lb)	END FITTING	MATERIAL	SUPPLIER	SUPPLIER PART NUMBER OR MODEL NUMBER	WEIGHT
D5479-1	DOOR PROP	162/6.0	381/15.0	60/10	10 mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	D6-164-382-050N	0.46 lbs

D5479-X DOOR PROP

NOTES:
1) MATERIAL: AS PER TABLE
2) FINISH: N/A
3) TOLERANCES: N/A
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY AS PER QSI 044
7) WEIGHT: AS PER TABLE

RELEASED
2017 MAY 24
ICN 11-541

A		NEW ISSUE (PAR 10-503)		JMH	16.12.12
REV.	DESCRIPTION			BY	DATE
DESIGN	JMH	DART AEROSPACE LTD			
DRAWN	JMH	HAWKESBURY, ONTARIO, CANADA			
CHECKED	AJS	DRAWING NO.		REV. A	
MFG. APPR.	DO	D5479		SHEET 1 OF 1	
APPROVED	WM	TITLE		SCALE	
DE APPR.	DS	DOOR PROP		NTS	
DATE	16.12.12	COPYRIGHT © 2012 BY DART AEROSPACE LTD			



Dart Aerospace Ltd.

1270 Aberdeen St

Hawkesbury, ON

K6A 1K7

Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045325



Supplier:

LST001-VC
LS Technologies Inc.
1634 Saskatchewan Ave.
Saskatoon
SK
S7K 1P6 Canada
Phone: 306 683 5000
Fax: 306 683 6403

Ship To:

1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No:

POHB045325

PO Date:

12/5/19

Due Date:

12/12/19

Purchase Order Revision:

DEC 06 2019

Revision Date:

Ship-To Contact:

Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via:

Ground

Pynt Terms:

Net 30

Freight Terms:

Special Comments:

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	204284	B8-240-575-150N				Gas Spring D3552-11 As Per Dwg D3552 Rev. M	Firmed	-	12/12/19	6 pcs	0 pcs	6 pcs	\$41.36/pcs	\$248.16
							X6		DEC 16 2019					
2	204287	B8-154-382-050N				Gas Spring D5479-1 As Per Dwg D5479 Rev. A	Firmed	-	12/12/19	10 pcs	0 pcs	10 pcs	\$38.90/pcs	\$389.00
							X10		DEC 16 2019					
Grand Total:														\$637.16

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 12/5/19 2:57 PM Dart.Lavoie.Chantal

Packing Slip

LS TECHNOLOGIES INC
1634 Saskatchewan Ave
Saskatoon, SK S7K 1P6

P.O. No.	Date	Invoice #
POHB045325	12/11/2019	21641

Bill to:

Dart Aerospace Ltd
1270 Aberdeen St.
Hawkesbury, ON K6A 1K7

Ship to:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St.
Hawkesbury, ON K6A 1K7

Ship	Via
12/11/2019	Fed-Ex

Qty	Description
6	D3552-11 #204284 Gas Spring
10	D5479-1 #204287 Gas Spring
Shipping Via FED EX Tracking # 777219474235	
RECEIVED DEC 16 2019 DART AEROSPACE LTD.	

Order checked by :

201



LS Technologies Inc

1634 Saskatchewan Ave,
Saskatoon, SK S7K 1P6
Ph: (306) 683-5000 Fax: (306) 683-6403

Certificate of Compliance

Dec 12, 2019

This is to certify that the parts listed below meets specifications as required by your order.

6 Units: D3552-11 #204284 Gas Spring

10 Units: D5479-1 #204287 Gas Spring

DAS
68
9-89

Country of Manufacture: Canada

Date of Manufacture: December 2019

This product is ROHS compliant.

Purchase Order # **POHB045325**

Invoice # 21641

L S Technologies Inc Canada

Nolan Fehr
President